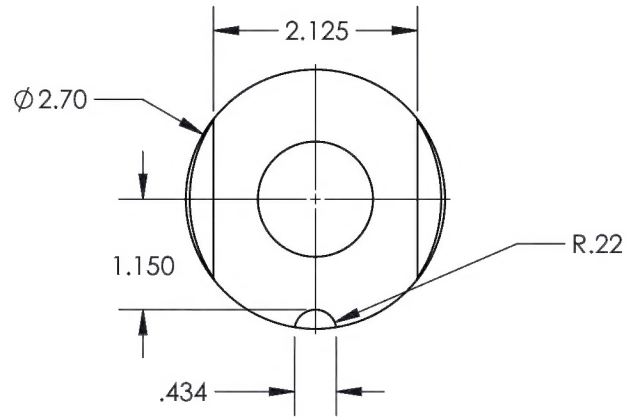
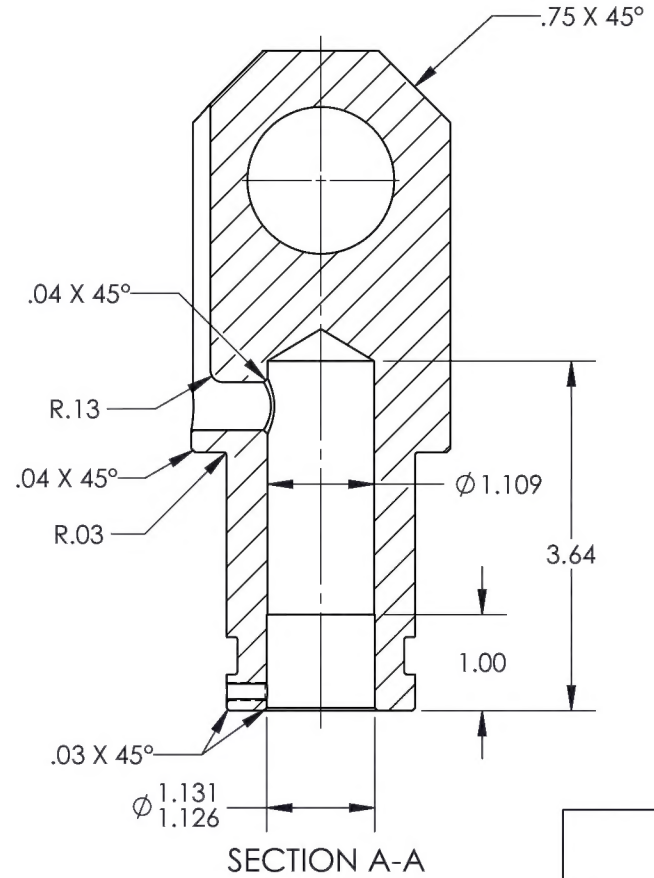
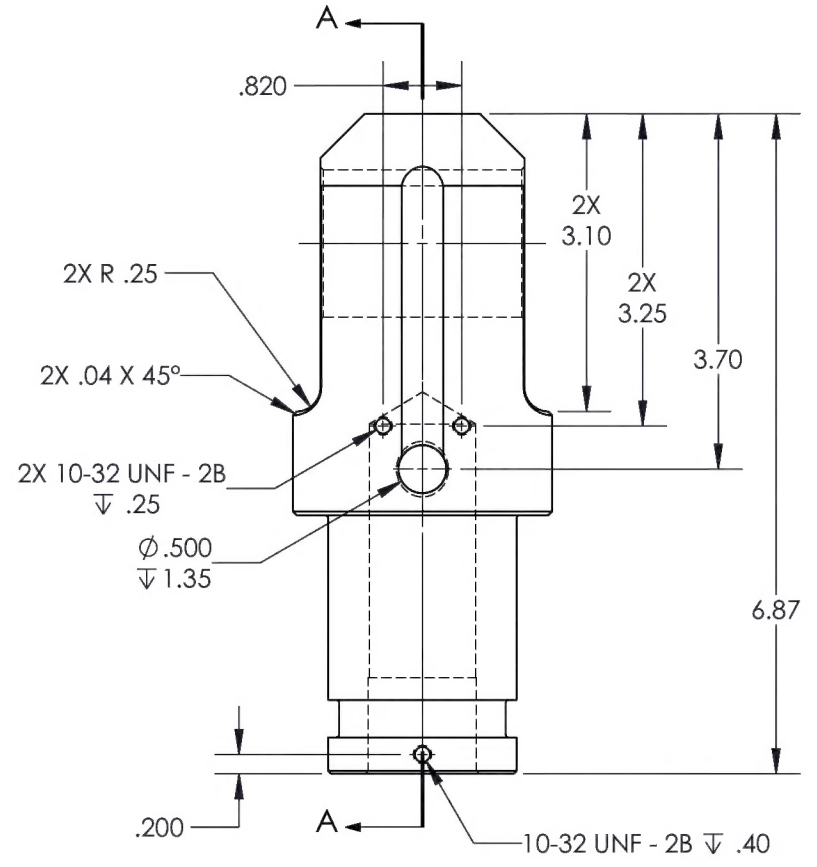
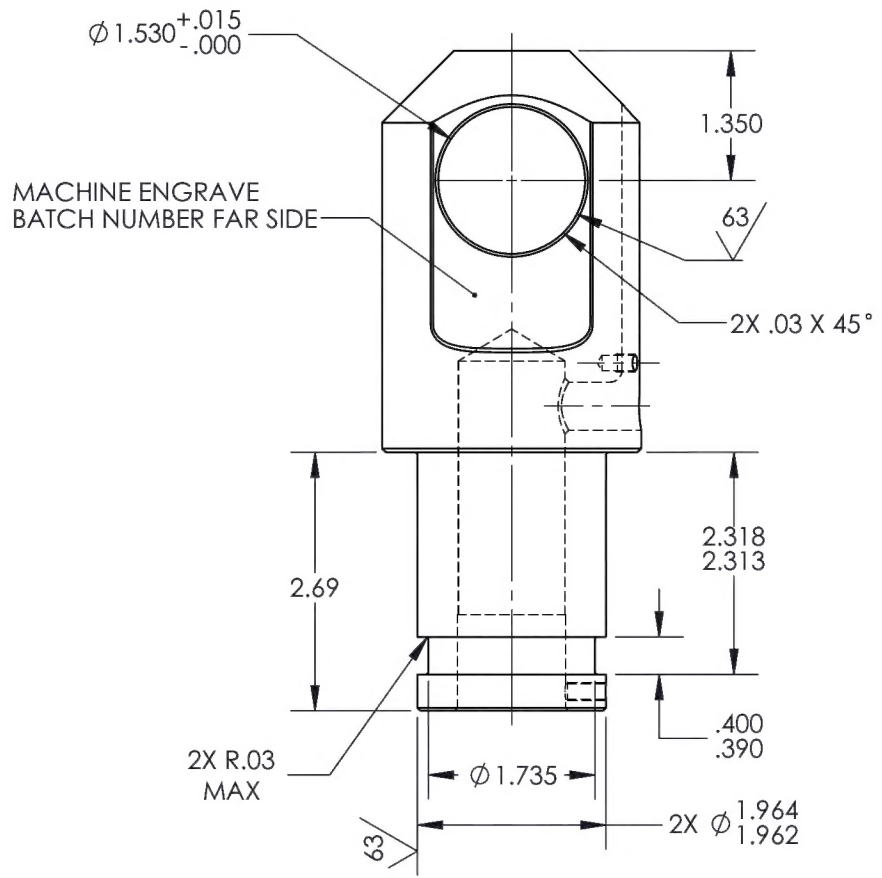
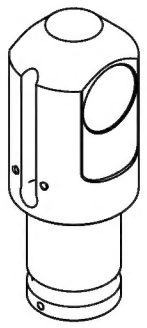


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	11/12/2012	JAG	
5A		CH'D B/O TO SWA10A-100 BLANK.	5/1/2014	JAG	RW
6	16-0275	UPDATED TO NEW STANDARDS. ADDED NOTE "ENGRAVE BATCH NUMBER". CH'D MAT'L WAS SS 17-4, H1150 IS SS 17-4 H1150/H1075. CH'D DIM WAS 3.100 IS 2X 3.10. ADDED DIM 2.69, 2X.03 MAX, Ø1.735, 2.318/2.313, .400/.390, 2X Ø1.964/1.962, 6.87, .04 X 45°, R.03, .03 X 45°, Ø1.131/1.126, 1.00, Ø1.109, 3.64, Ø2.70, .75 X 45°. REMOVED DIM 1.370.	12/29/2016	SM	JAG



HIDDEN LINES
REMOVED FOR CLARITY



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA25A-100	1	LOWER END	SS 17-4 H1150/17-4 H1075	

DART AEROSPACE			
TITLE LOWER END			
DWG NO. SWA25A-100			REV 6
MAT'L SS 17-4 H1150/17-4 H1075		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ±.5°	
SPEC		.X ± .1 SURFACES = 125°	
DRAWN BY: CANAM		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE 1:2		DATE 1/22/2002	SHEET 1 OF 1